

# AEROSPACE STANDARD

**SAE** AS412

REV. B

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Superseding AS412A

# Carbon Monoxide Detector Instruments

# **FOREWORD**

Changes in this Revision are format/editorial only.

#### 1. SCOPE:

This Aeronautical Standard covers the basic type of carbon monoxide detector instrument used to determine toxic concentrations of carbon monoxide by the measurement of heat changes through catalytic oxidation.

# 1.1 Purpose:

To specify minimum requirements for carbon monoxide detector instruments for use in aircraft, the operation of which may subject the instrument to the environmental conditions specified in Paragraph 3.3. This standard is not intended to cover fire detectors.

# 2. REFERENCES:

There are no referenced publications specified herein.

#### 3. GENERAL REQUIREMENTS:

- 3.1 Material and Workmanship:
- 3.1.1 Materials: Materials shall be of a quality which experience and/or tests have demonstrated to be suitable and dependable for use in aircraft instruments.
- 3.1.2 Workmanship: Workmanship shall be consistent with high grade aircraft instrument manufacturing practice.

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#### 3.2 Identification:

The following information shall be legibly and permanently marked on the instrument or attached thereto:

- (a) Name of instrument (Carbon Monoxide Detector)
- (b) SAE Aeronautical Standard AS412B
- (c) Manufacturer's part number
- (d) Manufacturer's serial number of date of manufacture
- (e) Manufacturer's name and/or trademark
- (f) Rating

#### 3.3 Environmental Conditions:

The following conditions have been established as design requirements only. Tests shall be conducted as specified in Sections 5, 6, and 7.

3.3.1 Temperature: When installed in accordance with the instrument manufacturer's instructions, the instrument shall function over the range of ambient temperature indicated in Column A below, and shall not be adversely affected by exposure to the temperatures shown in Column B below.

#### TABLE 1

<b>Instrument Location</b>	_A_	<u> </u>
Heated Areas (Temp. controlled)	-30 to 50 °C	-65 to 70 °C
Unheated Areas (Temp_uncontrolled)	-55 to 70 °C	-65 to 70 °C

- 3.3.2 Humidity: The instrument shall function and shall not be adversely affected when exposed to any relative humidity in the range from 0 to 95 percent at a temperature of approximately 32 °C.
- 3.3.3 Altitude: The instrument shall function and not be adversely affected when subjected to a pressure and temperature range equivalent to -1000 feet to 40,000 feet standard altitude except that the instrument temperature shall not be lower than -30 °C.

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3.3.4 Vibration: When installed in accordance with the instrument manufacturer's instructions, the instruments shall function and shall not be adversely affected when subjected to vibrations of the following characteristics:

TABLE 2

		Maximum Double	Maximum
Type of Instrument Mounting	Cycles/Min	<u>Amplitude</u>	<u>Acceleration</u>
Airframe Structure Mounted	300 - 30,000	.036 inch	10 g
Shock Mounted Panel or Shock			
Mounted Rack	300 - 3,000	.020 inch	1.5 g

#### 4. DETAIL REQUIREMENTS:

# 4.1 Design:

The instrument shall consist of a means for testing air for contamination with carbon monoxide. It shall include an alarm circuit or control circuit which will indicate the presence of contamination when it reaches a concentration between .005 and .007 percent of carbon monoxide by volume.

4.1.1 Sampling Method: A means shall be incorporated in the design to direct the air sample to the sensitive element of the instrument in a positive manner.

# 4.2 Indicating Method:

The instrument shall be capable of actuating both visual and aural alarm indicators.

# 4.3 Reliability:

False signals (including failure) in the instrument shall not result from variations in flight attitude, from normal amounts of gasoline vapors and dust likely to accumulate in the instrument in normal flight operations, from accelerations encountered in flight or landing, or from variations in voltage (+25 percent, -100 percent of the rated).

# 4.4 Power Variations:

All units shall properly function with +10 percent -20 percent variation in DC voltage and/or ±10 percent variation in AC voltage and ±5 percent variation in frequency.